

0502 Body Exterior

1 Front Body.....	838
2 Rear Body.....	848
3 Door Assemblies.....	858
4 Windows.....	872

دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



021 62 99 92 92

www.digitalkhodro.com

1 Front Body

1.1 Front bumper.....	838
1.2 Engine hood.....	841
1.3 Front fender.....	842
1.4 Engine hood lock.....	844
1.5 Wiper cover.....	846

1.1 Front bumper

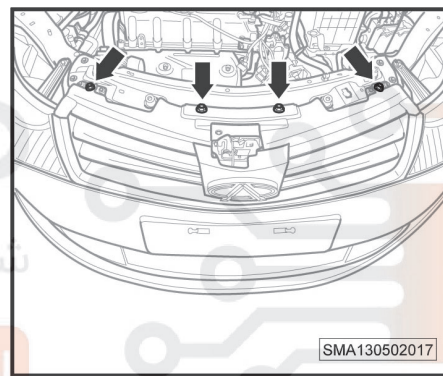
1.1.1 Removing and installing the front bumper

Caution

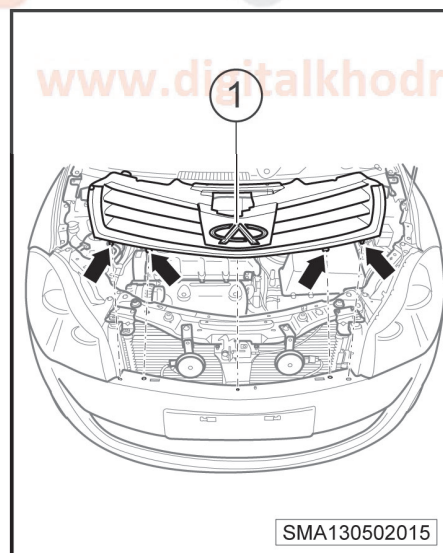
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.

Removal

1. Unscrew the fixing screws of the front air intake grid (-arrow-).



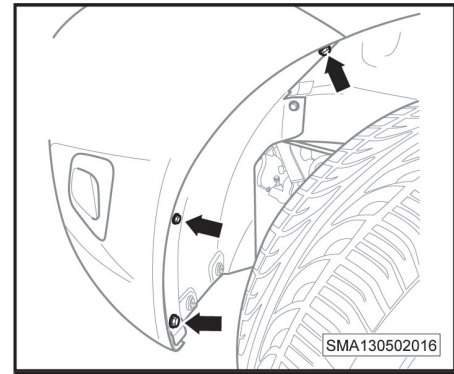
2. Disengage the lower fixing clips (-arrow-) and remove the front air intake grid (-1-).



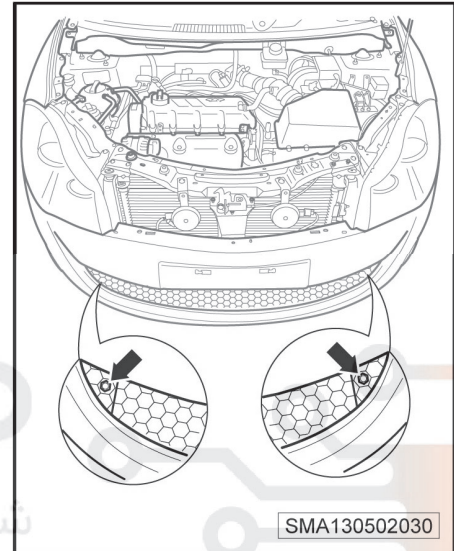
Note

- The removal and installation procedures of the left-side fixing bolts of the front bumper are the same as that of the right-side ones.

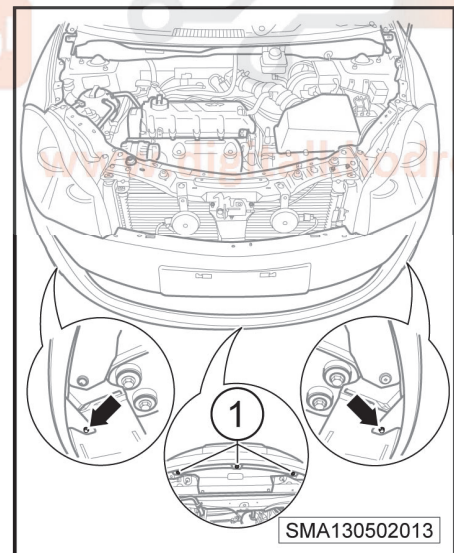
3. Unscrew the left-side and right-side fixing bolts of the front bumper (-arrow-).



4. Unscrew the middle fixing bolts of the front bumper (-arrow-).

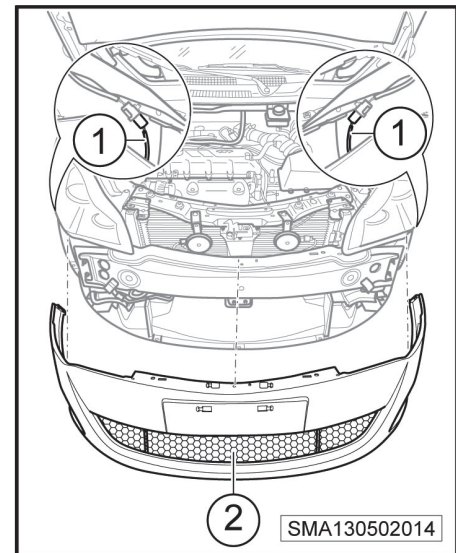


5. Remove the lower fixing clips (-1-) from the front bumper.
6. Unscrew the lower fixing screws of the front bumper (-arrow-).



05 - Body

7. Disconnect the connectors of the left and right fog lamps (-1-).
8. Remove the front bumper (-2-).

**Installation**

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the front bumper is installed properly and fit well with the body clearance.

دیجیتال خودرو
شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



021 62 99 92 92

www.digitalkhodro.com

1.2 Engine hood

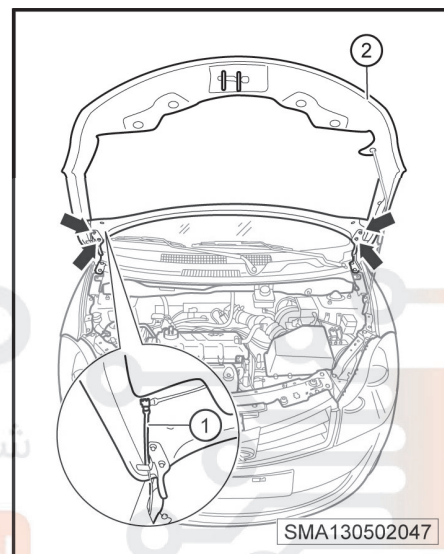
1.2.1 Removing and installing the engine hood

Caution

- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.
- Two or more technicians are needed to assist the operation when removing and installing the engine hood.

Removal

1. Disconnect the spray pipe of the wiper (-1-).
2. Unscrew the engine hood fixing bolts (-arrow-).
3. Remove the engine hood (-2-).



Installation

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the engine hood is installed properly and fit well with the body clearance.
- Make sure that the engine hood can be opened and closed normally.

1.3 Front fender

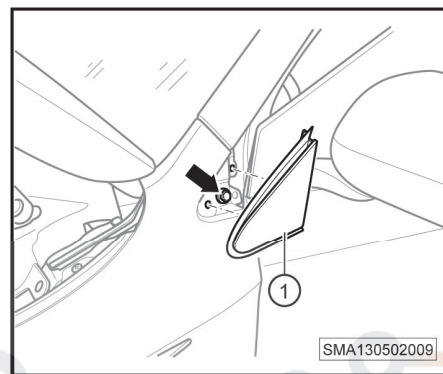
1.3.1 Removing and installing the front fender

Caution

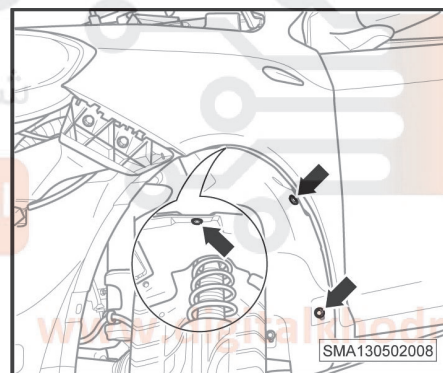
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.
- The removal and installation procedures of the front left fender are the same as that of the front right one.

Removal

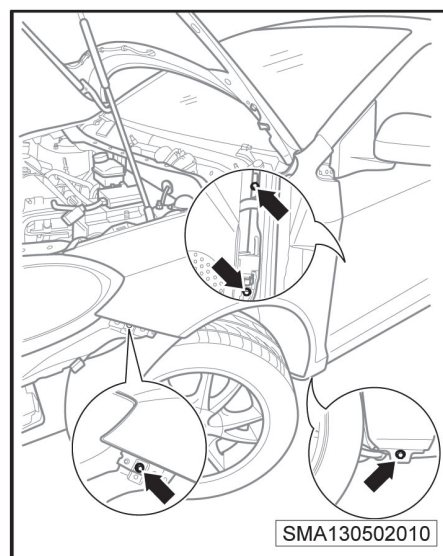
1. Remove the side turn signal .
2. Remove the front bumper => refer to page 838.
3. Remove the wiper cover => refer to page 846.
4. Remove the exterior triangle trim of A pillar (-1-).
5. Unscrew the fixing bolt connecting the front fender and the A pillar (-arrow-).



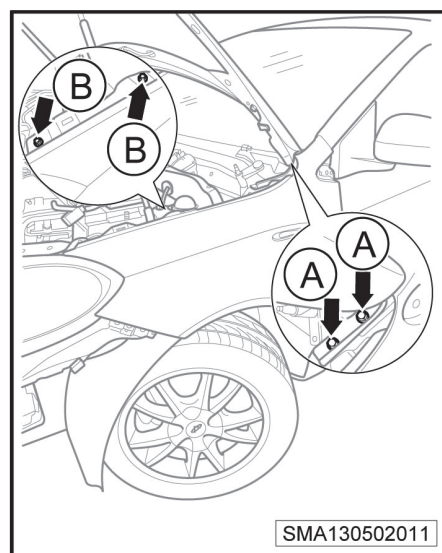
6. Unscrew the fixing bolts connecting the front fender and the front wheel trim panel (-arrow-).



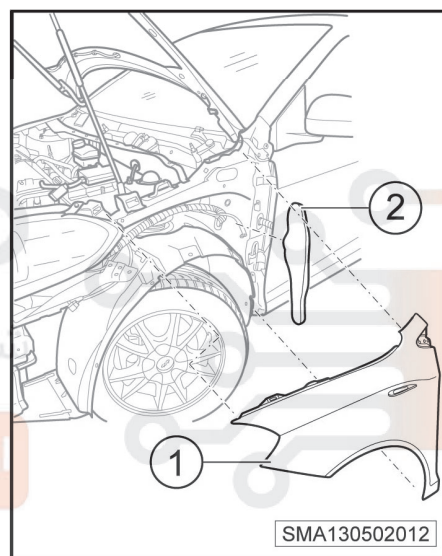
7. Unscrew the fixing bolts connecting the front fender and the body (-arrow-).



8. Unscrew the fixing bolts connecting the front fender and the body (-arrow A-).
9. Unscrew the fixing bolts connecting the front fender and the body (-arrow B-).



10. Remove the front fender (-1-).
11. Remove the foam block (-2-).



Installation

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the front fender is installed properly and fit well with the body clearance.

1.4 Engine hood lock

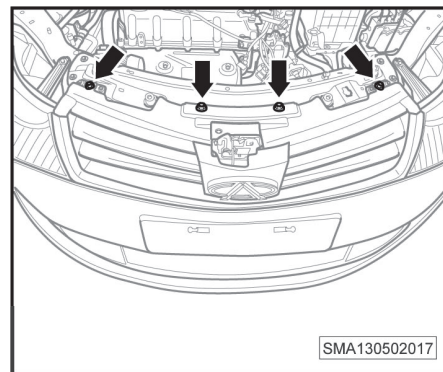
1.4.1 Removing and installing the engine hood lock

Caution

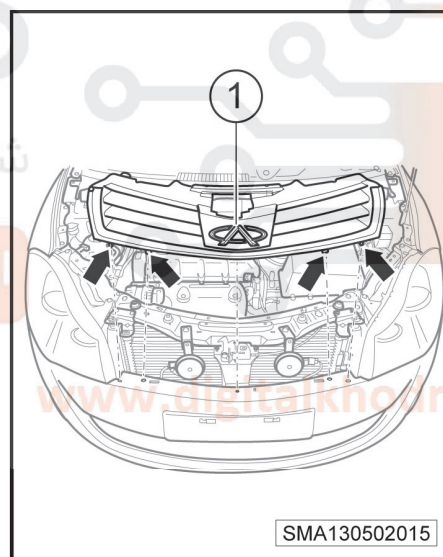
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.

Removal

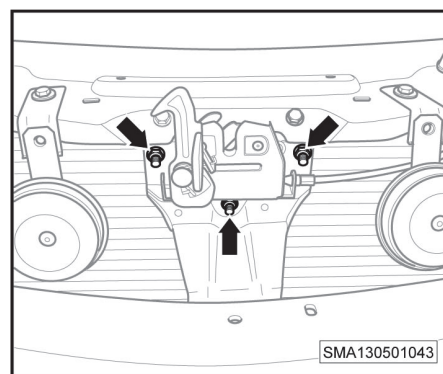
1. Unscrew the fixing bolts of the front air intake grid (-arrow-).



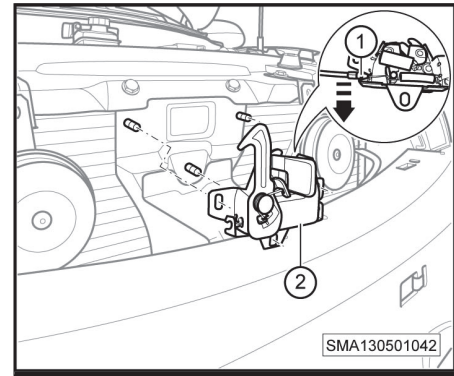
2. Disengage the lower fixing clips (-arrow-) and remove the front air intake grid (-1-).



3. Unscrew the engine hood lock fixing screws (-arrow-).



4. Disconnect the engine hood lock cable (-1-) in the (-arrow-) direction.
5. Remove the engine hood lock (-2-).



Installation

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the engine hood lock is installed properly.
- Make sure that the engine hood lock can be locked and released normally.

دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



021 62 99 92 92

www.digitalkhodro.com

1.5 Wiper cover

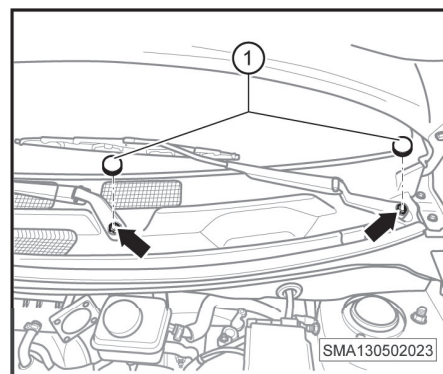
1.5.1 Removing and installing the wiper cover

Caution

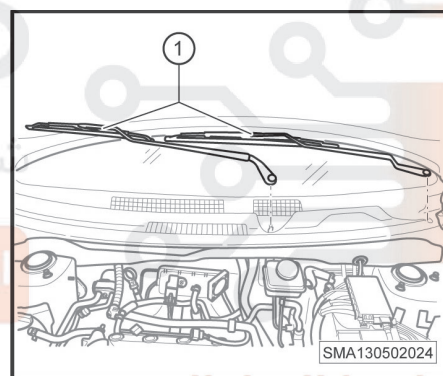
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.

Removal

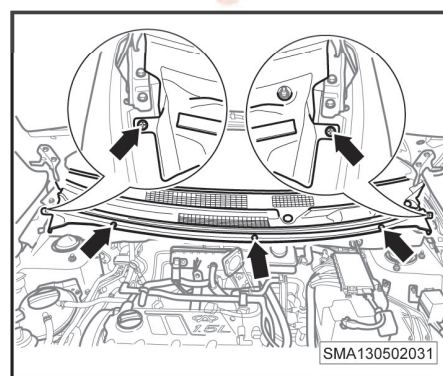
1. Remove the bolt caps (-1-).
2. Unscrew the wiper fixing bolts (-arrow-).



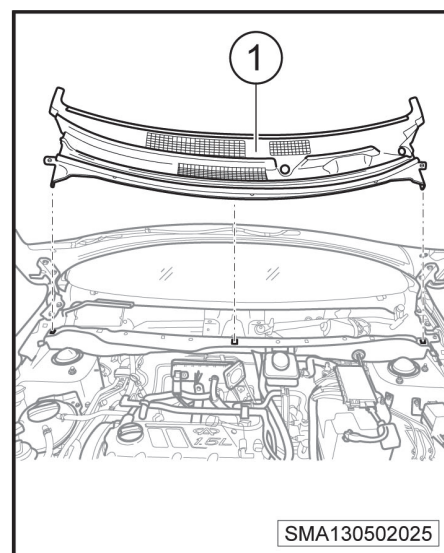
3. Remove the wiper (-1-).



4. Remove the upper seal of the wiper cover and unscrew the wiper cover fixing bolts (-arrow-).



5. Remove the wiper cover (-1-).



Installation

Installation shall follow the reverse sequence of the removal procedure.

دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



www.digitalkhodro.com

021 62 99 92 92

2 Rear Body

2.1 Rear bumper.....	848
2.2 Trunk lid.....	852
2.3 Trunk lid lock	855
2.4 Rear fender assembly.....	857

2.1 Rear bumper

2.1.1 Removing and installing the rear bumper (Modle A13)

Caution

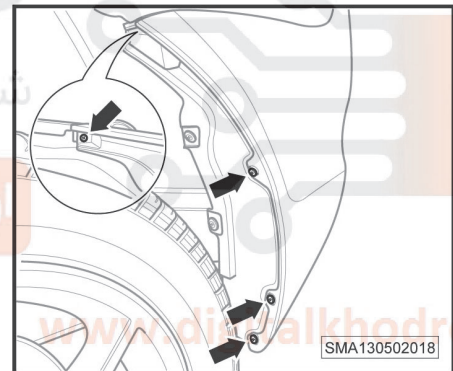
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.

Note

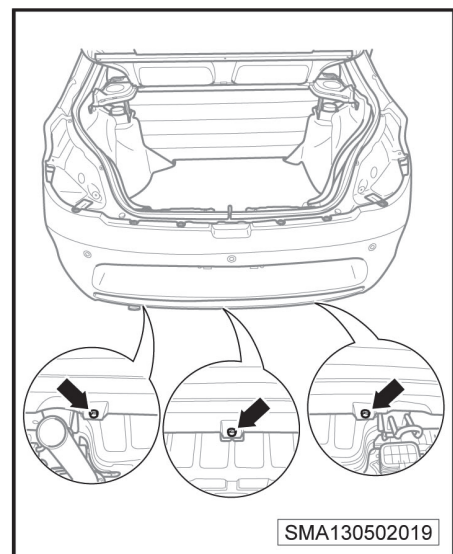
- The removal and installation procedures of the left-side fixing bolts of the rear bumper are the same as that of the right-side ones.

Removal

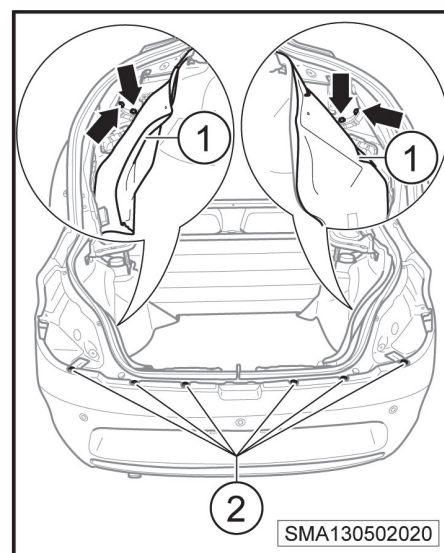
1. Remove the tail lights => refer to page 1141.
2. Unscrew the left-side and right-side fixing screws of the rear bumper (-arrow-).



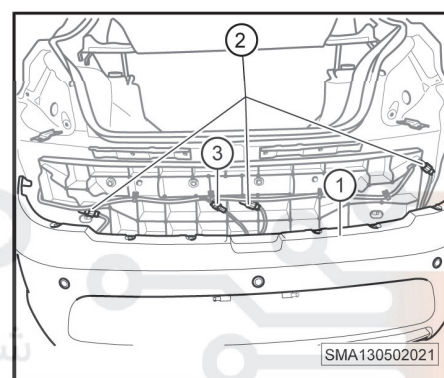
3. Unscrew the lower fixing screws of the rear bumper (-arrow-).



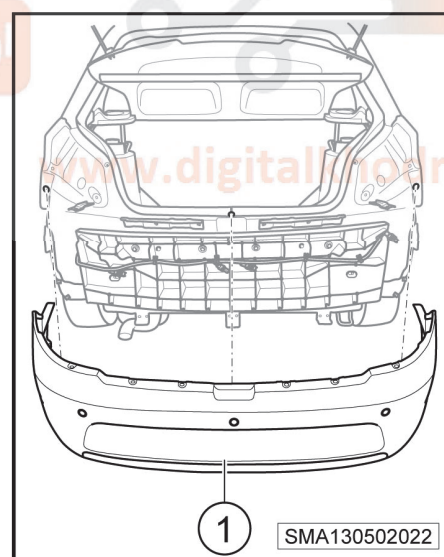
4. Uncover the left and right sound-proof pads in the luggage compartment (-1-).
5. Unscrew the left and right interior fixing bolts of the rear bumper (-arrow-).
6. Remove the fixing clips (-2-) from the rear bumper.



7. Remove the rear bumper (-1-).
8. Disconnect the rear reversing radar connectors (-2-) and the rear number plate lamp connector (-3-).



9. Remove the rear bumper (-1-).



Installation

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the rear bumper is installed properly and fit well with the body clearance.

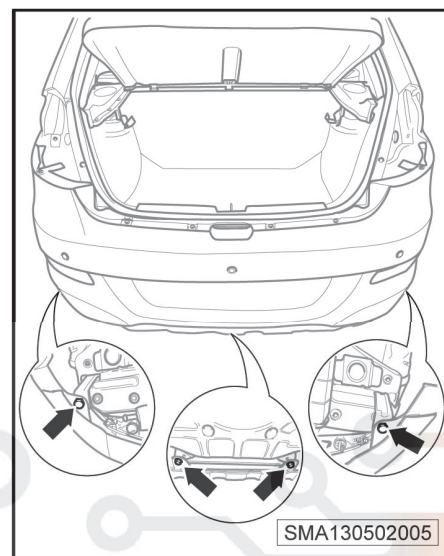
2.1.2 Removing and installing the rear bumper (Model A13A)

Caution

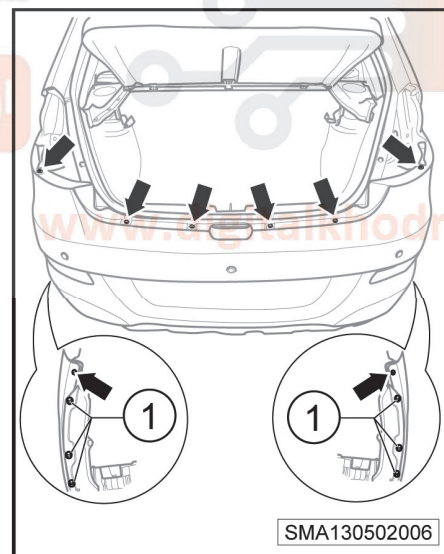
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.

Removal

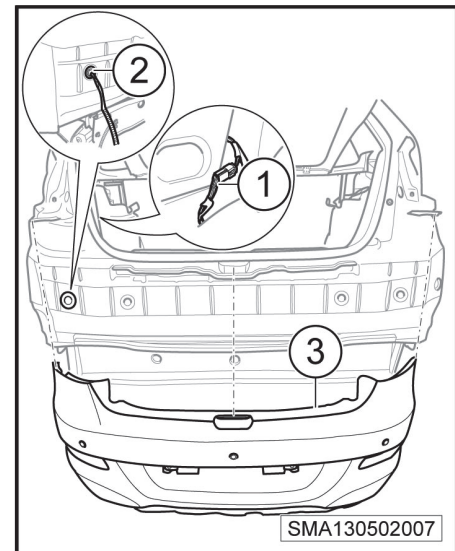
1. Remove the tail lights => refer to page 1141.
2. Unscrew the lower fixing screws of the rear bumper (-arrow-).



3. Unscrew the left and right interior fixing bolts of the rear bumper (-1-).
4. Remove the fixing clips (-arrow-) from the rear bumper.



5. Disconnect the rear bumper wiring harness connector (-1-) and remove the wiring harness (-2-).
6. Remove the rear bumper (-3-).



Installation

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the rear bumper is installed properly and fit well with the body clearance.

دیجیتال خودرو
شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



021 62 99 92 92

www.digitalkhodro.com

2.2 Trunk lid

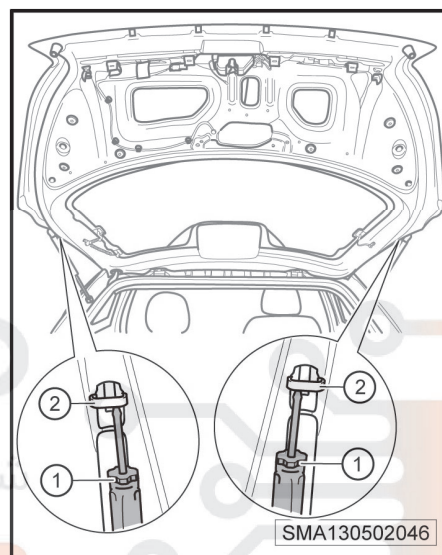
2.2.1 Removing and installing the trunk lid (Model A13)

Caution

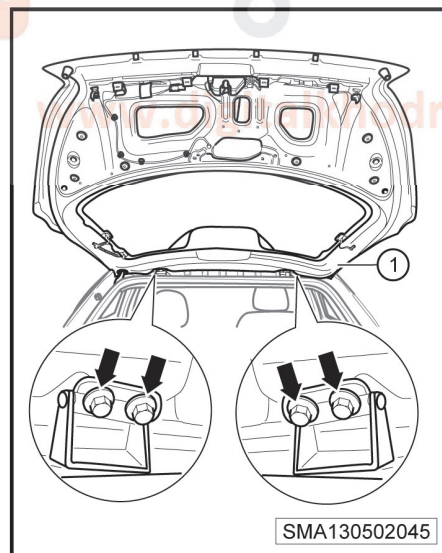
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.
- Two or more technicians are needed to assist the operation when removing and installing the trunk lid.

Removal

1. Remove the high-level brake lamp => refer to page 1145.
2. Remove the trunk lid wiring harness .
4. Pry out the hydraulic tappet clips (-2-) with a slotted screwdriver (-1-) and remove the tappets.



5. Unscrew the left and right fixing screws of the trunk lid (-arrow-).
6. Remove the trunk lid (-1-).



Installation

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the trunk lid is installed properly and fit well with the body clearance.
- Make sure that the trunk lid can be opened and closed normally.

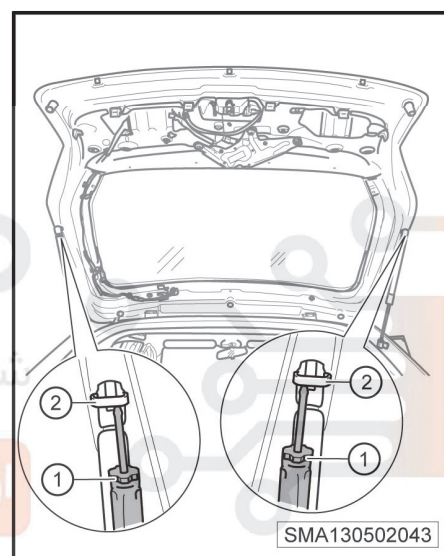
2.2.2 Removing and installing the trunk lid (Model A13A)

Caution

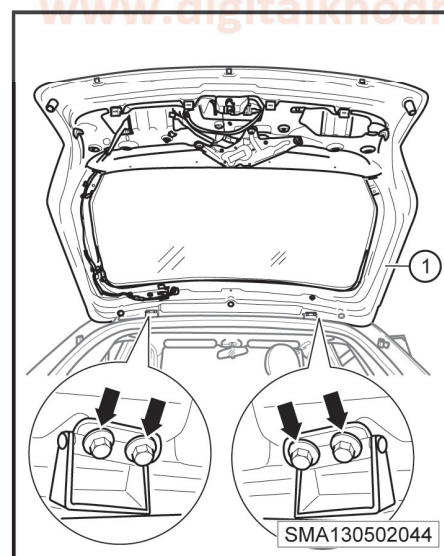
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.
- Two or more technicians are needed to assist the operation when removing and installing the trunk lid.

Removal

1. Remove the high-level brake lamp => refer to page 1145.
2. Remove the trunk lid wiring harness .
5. Pry out the hydraulic tappet clips (-2-) with a slotted screwdriver (-1-) and remove the tappets.



6. Unscrew the left and right fixing screws of the trunk lid (-arrow-).
7. Remove the trunk lid (-1-).



05

Installation

05 - Body

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the trunk lid is installed properly and fit well with the body clearance.
- Make sure that the trunk lid can be opened and closed normally.

دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



021 62 99 92 92

www.digitalkhodro.com

2.3 Trunk lid lock

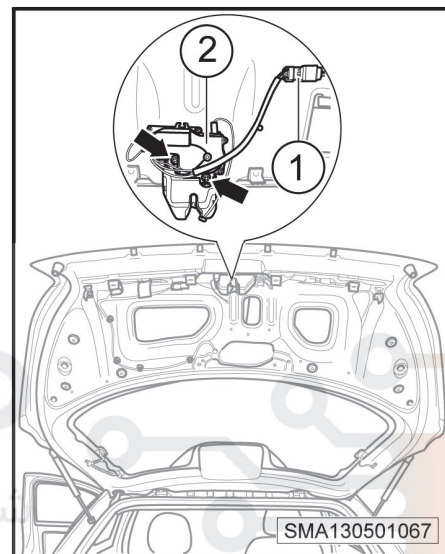
2.3.1 Removing and installing the trunk lid lock (Model A13)

Caution

- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.

Removal

1. Remove the trunk lid trim (Model A13).
2. Disconnect the trunk lid lock connector (-1-).
3. Unscrew the fixing bolts of the trunk lid lock (-arrow-) and remove the trunk lid lock (-2-).



Installation

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the trunk lid lock is installed properly.
- Make sure that the trunk lid lock can be locked and released normally.

2.3.2 Removing and installing the trunk lid lock (Model A13A)

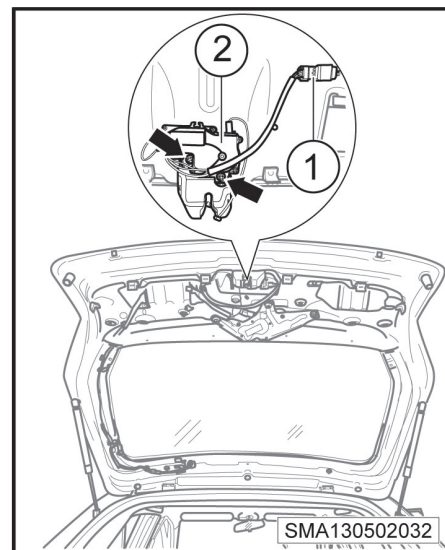
Caution

- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.

Removal

05 - Body

1. Remove the trunk lid trim (Model A13A).
2. Disconnect the trunk lid lock connector (-1-).
3. Unscrew the fixing bolts of the trunk lid lock (-arrow-) and remove the trunk lid lock (-2-).

**Installation**

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the trunk lid lock is installed properly.
- Make sure that the trunk lid lock can be locked and released normally.

دیجیتال خودرو
شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



www.digitalkhodro.com

2.4 Rear fender assembly

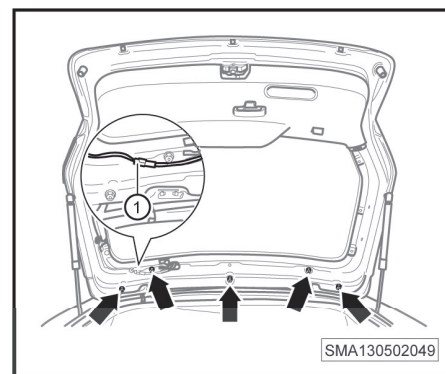
2.4.1 Rear fender assembly (Model A13A)

Caution

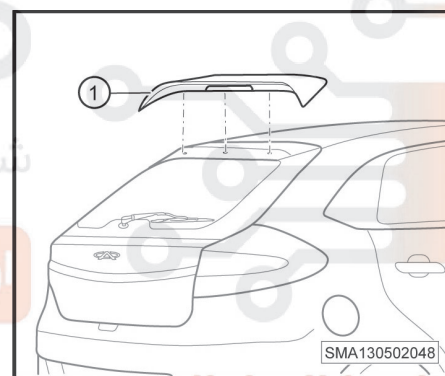
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.

Removal

1. Remove the trunk lid trim (Model A13A).
2. Disconnect the high-level brake lamp connector (-1-).
3. Unscrew the fixing bolts of the rear fender assembly (-arrow-).



4. Remove the fixing bolts of the rear fender assembly (-1-).



Installation

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the rear fender assembly is installed properly.

3 Door Assemblies

3.1 Door assembly.....	858
3.2 Door handle.....	860
3.3 Door lock assembly.....	864
3.4 Exterior mirrors.....	868
3.5 Door seal.....	869

3.1 Door assembly

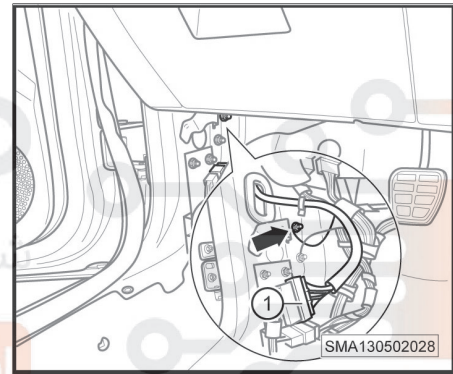
3.1.1 Removing and installing the front door assembly

Caution

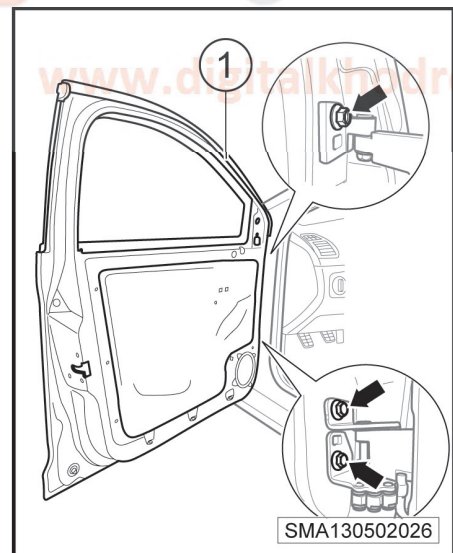
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.

Removal

1. Remove the front door trim. => refer to page 764
2. Disconnect the front door wiring harness connector (-1-).
6. Unscrew the fixing nut of the front door wiring harness earth terminal (-arrow-).



1. Unscrew the fixing bolts of the front door (-arrow-).
3. Remove the front door assembly (-1-).



Installation

Installation shall follow the reverse sequence of the removal procedure.

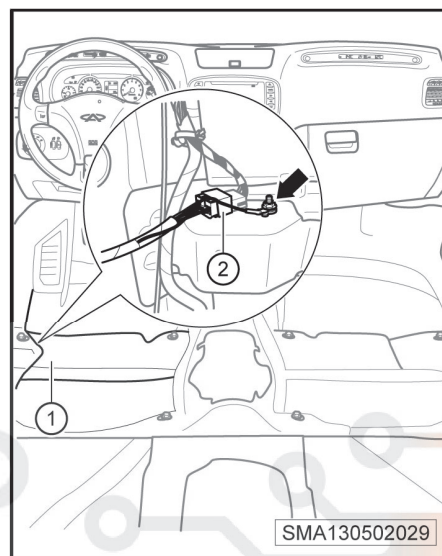
3.1.2 Removing and installing the rear door assembly

Caution

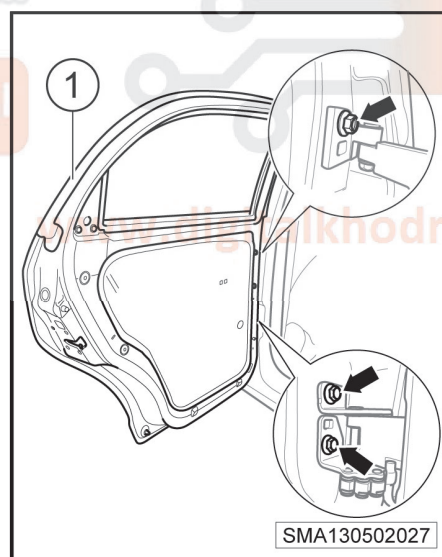
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.

Removal

1. Remove the front seats. => refer to page 833
2. Remove the B pillar trim. => refer to page 772
3. Uncover the front seat floor (-1-).
4. Disconnect the rear door wiring harness connector (-2-).
5. Unscrew the fixing nut of the rear door wiring harness earth terminal (-arrow-).



6. Unscrew the fixing bolts of the rear door (-arrow-).
7. Remove the rear door assembly (-1-).



Installation

Installation shall follow the reverse sequence of the removal procedure.

3.2 Door handle

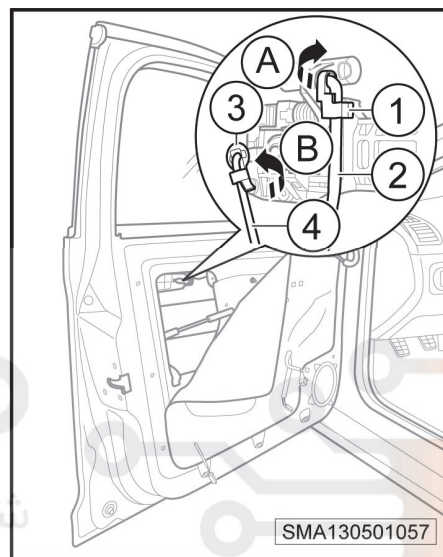
3.2.1 Removing and installing the front door handle

i Note

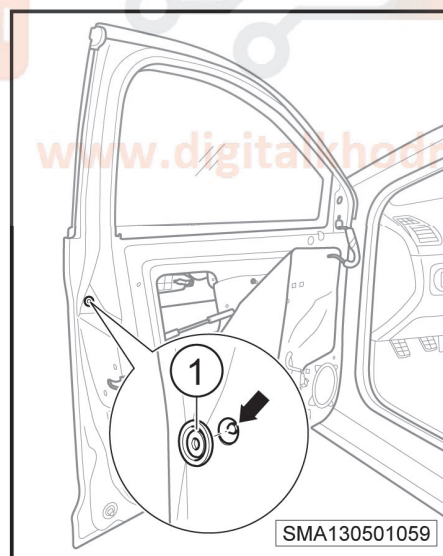
- The removal and installation procedures of the front left door handle are the same as that of the front right one.

Removal

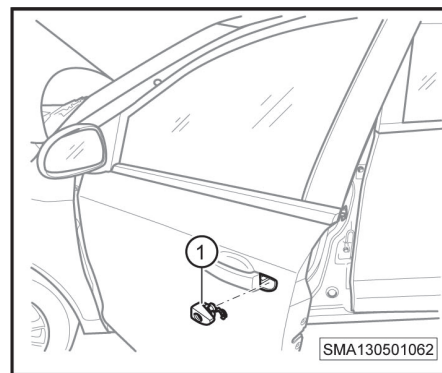
1. Remove the front door trim and remove the door waterproof film.
2. Release the clip (-1-) in the (-arrow A-) direction and disconnect the front door handle lever (-2-).
3. Release the clip (-3-) in the (-arrow B-) direction and disconnect the front door lock lever (-4-).



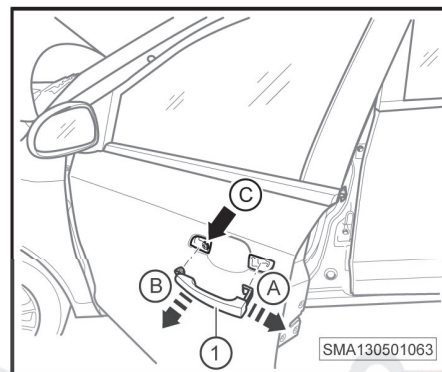
4. Remove the front door plug (-1-).
5. Unscrew the fixing nut of the door lock cylinder (-arrow-).



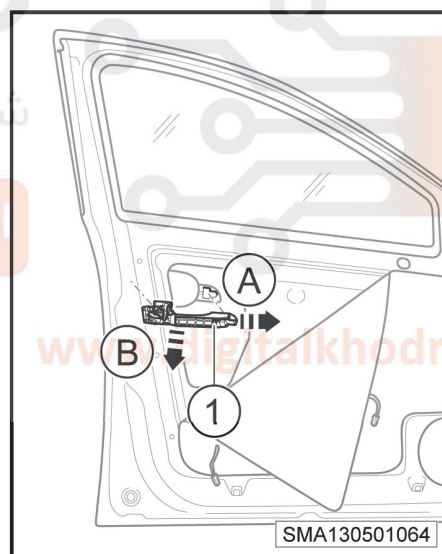
6. Remove the door lock cylinder (-1-).



7. Disengage the door handle (-1-) in the (-arrow A-) direction.
8. Remove the door handle in the (-arrow B-) direction.
9. Unscrew the door handle mounting bracket bolt (-arrow C-).



10. Disengage the door handle bracket (-1-) in the (-arrow A-) direction.
11. Remove the door handle bracket in the (-arrow B-) direction.



Installation

Installation shall follow the reverse sequence of the removal procedure.

3.2.2 Removing and installing the rear door handle

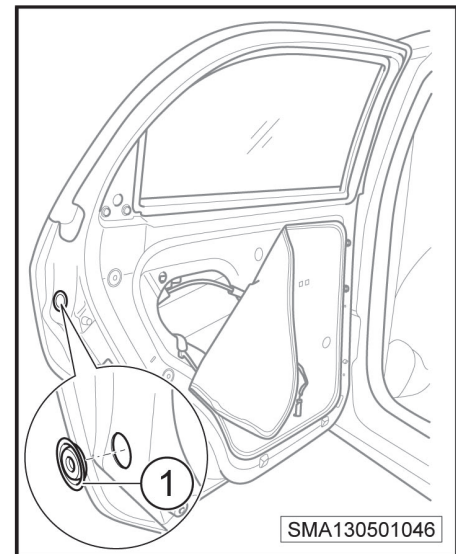
i Note

- The removal and installation procedures of the front left door handle are the same as that of the front right one.

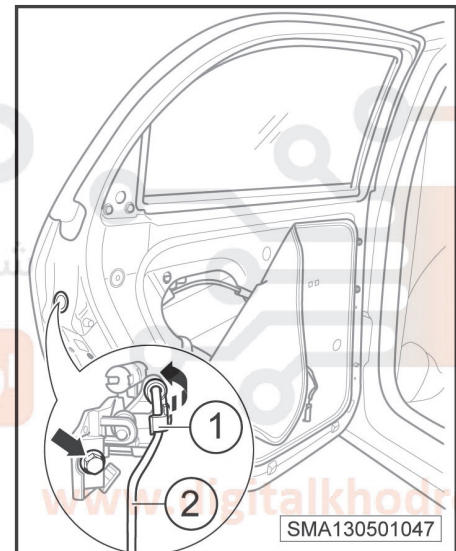
05 - Body

Removal

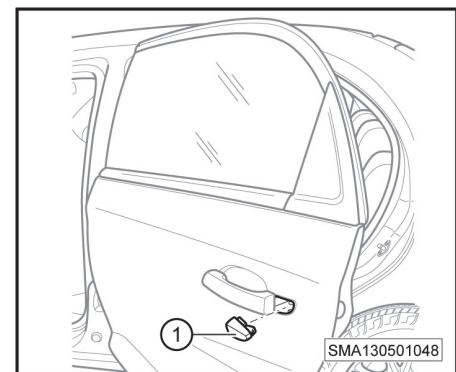
1. Remove the rear door trim and remove the door waterproof film.
2. Remove the rear door plug (-1-).



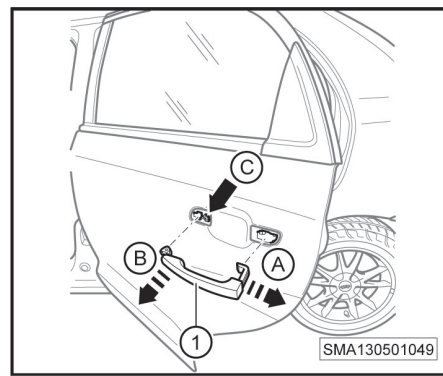
3. Disengage the door lock lever (-1-) in the (-arrow-) direction and disconnect the cable (-2-).
4. Unscrew the fixing nut of the door lock cylinder (-arrow-).



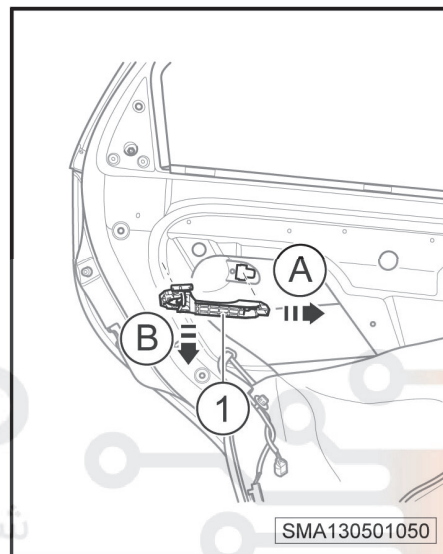
5. Remove the door lock cylinder (-1-).



6. Disengage the door handle (-1-) in the (-arrow A-) direction.
7. Remove the door handle in the (-arrow B-) direction.
8. Unscrew the door handle mounting bracket bolt (-arrow C-).



9. Disengage the door handle bracket (-1-) in the (-arrow A-) direction.
10. Remove the door handle bracket in the (-arrow B-) direction.



Installation

Installation shall follow the reverse sequence of the removal procedure.

3.3 Door lock assembly

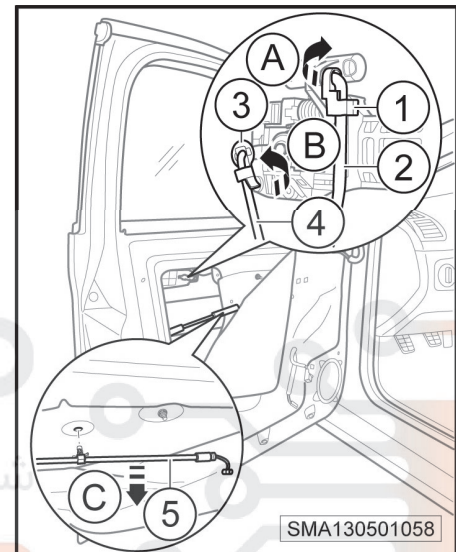
3.3.1 Removing and installing the front door lock assembly

i Note

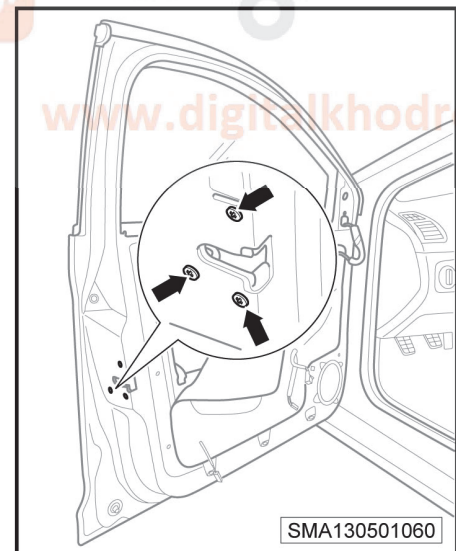
- The front side window shall be moved up to the utmost position.
- The removal and installation procedures of the front left door lock are the same as that of the front right one.

Removal

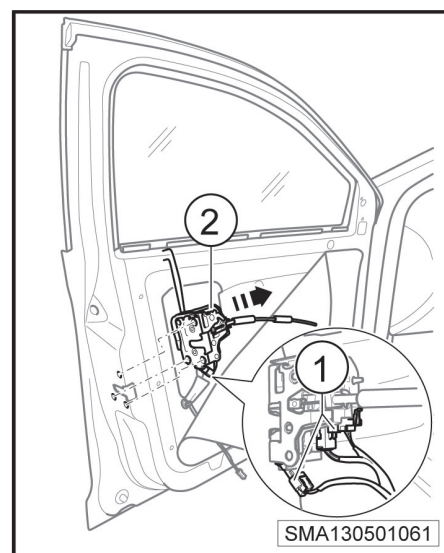
1. Remove the front door trim. => refer to page 764
2. Release the clip (-1-) in the (-arrow A-) direction and disconnect the front door handle lever (-2-).
3. Release the clip (-3-) in the (-arrow B-) direction and disconnect the front door lock lever (-4-).
4. Disconnect the front inner door handle cable (-5-) in the (-arrow C-) direction.



5. Unscrew the fixing screws of the front door lock assembly (-arrow-).



6. Disconnect the rear door lock assembly connector (-1-).
7. Remove the front door lock assembly (-2-) in the (-arrow-) direction.



Installation

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the front door lock assembly is installed properly.
- Make sure that the front door can be opened and closed normally.

3.3.2 Removing and installing the rear door lock assembly

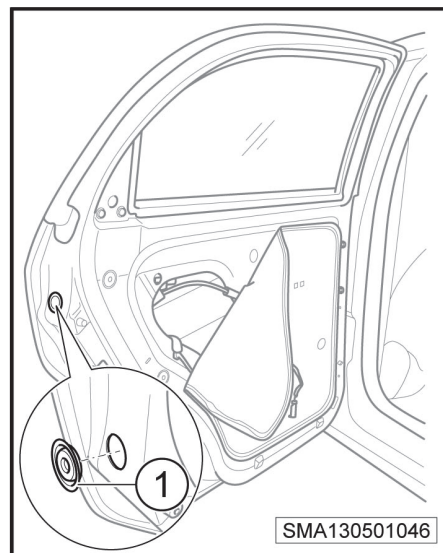
i Note

- The rear side window shall be moved up to the utmost position.
- The removal and installation procedures of the rear left door lock are the same as that of the rear right one.

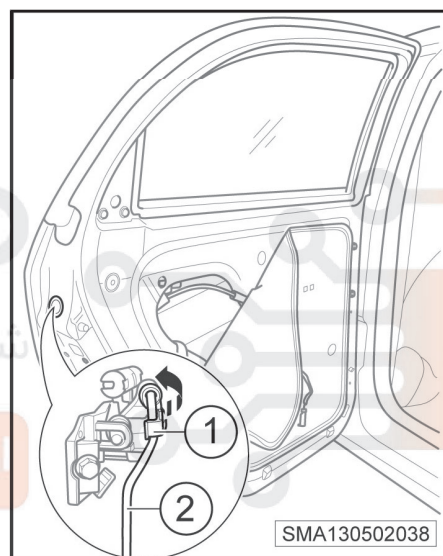
Removal

05 - Body

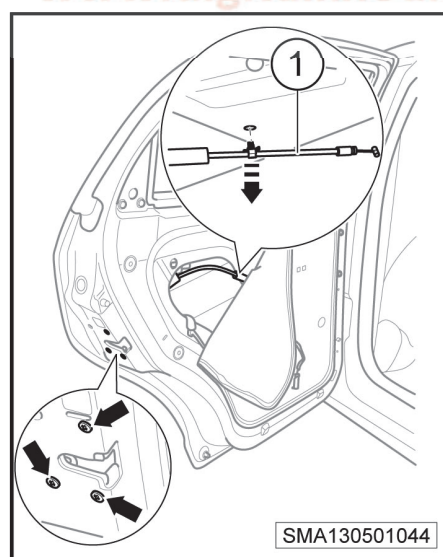
1. Remove the rear door trim.=> refer to page 768
2. Remove the rear door plug (-1-).



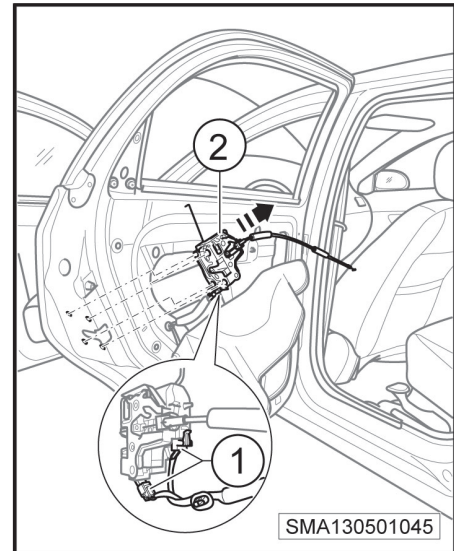
3. Disengage the door lock lever (-1-) in the (-arrow-) direction and disconnect the cable (-2-).



4. Unscrew the fixing screws of the rear door lock assembly (-arrow-).
5. Disengage the rear door lock cable (-1-) in the (-arrow-) direction.



6. Disconnect the rear door lock assembly connector (-1-).
7. Remove the rear door lock assembly (-2-) in the (-arrow-) direction.



Installation

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the rear door lock assembly is installed properly.
- Make sure that the rear door can be opened and closed normally.

دیجیتال خودرو
شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



021 62 99 92 92

www.digitalkhodro.com

3.4 Exterior mirrors

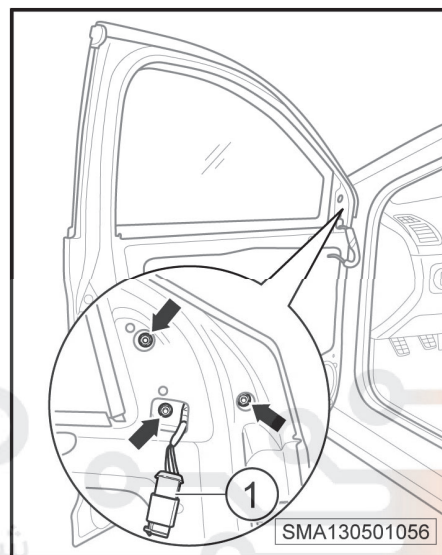
3.4.1 Removing and installing the exterior mirrors

i Note

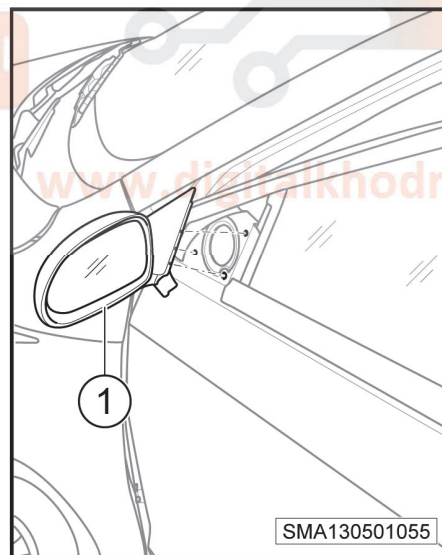
- The removal and installation procedures of the left exterior mirror are the same as that of the right one.

Removal

1. Remove the front door trim. => refer to page 788
2. Disconnect exterior mirror connector (-1-).
3. Unscrew the fixing nuts of the exterior mirror (-arrow-).



4. Remove the mirror (-1-).



Installation

Installation shall follow the reverse sequence of the removal procedure.

3.5 Door seal

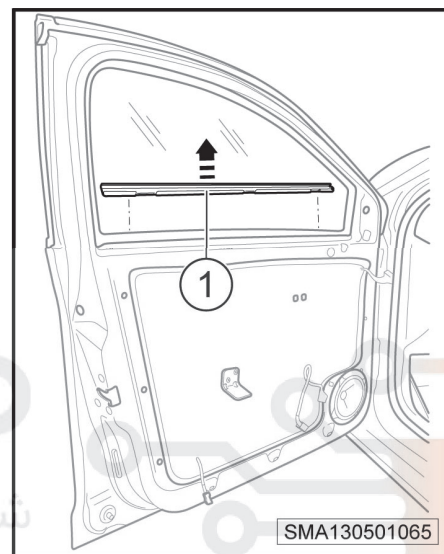
3.5.1 Removing and installing the front door seal

i Note

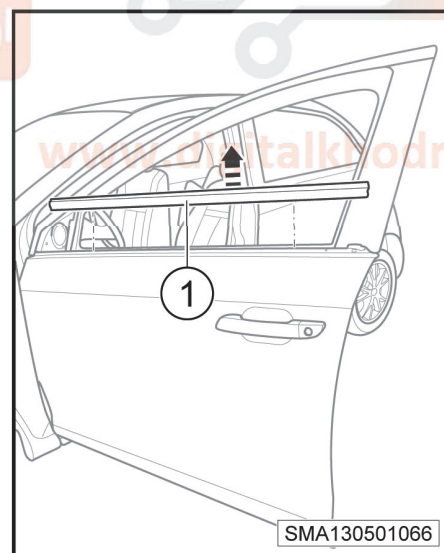
- The removal and installation procedures of the front left door seal are the same as that of the front right one.

Removal

1. Remove the front door trim. => refer to page 764
2. Remove the exterior mirror.
3. Remove the front inner door seal (-1-) in the (-arrow-) direction.



4. Remove the front outer door seal (-1-) in the (-arrow-) direction.



Installation

Installation shall follow the reverse sequence of the removal procedure.

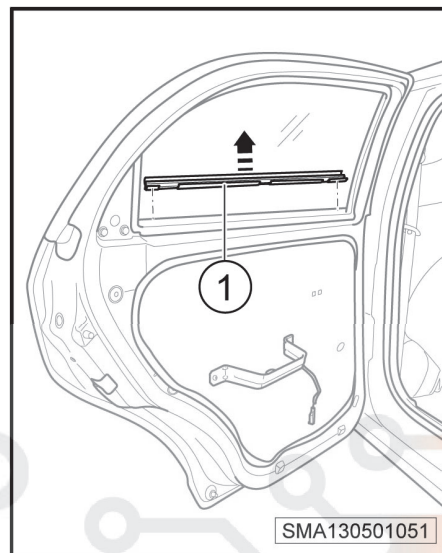
3.5.2 Removing and installing the rear door seal

i Note

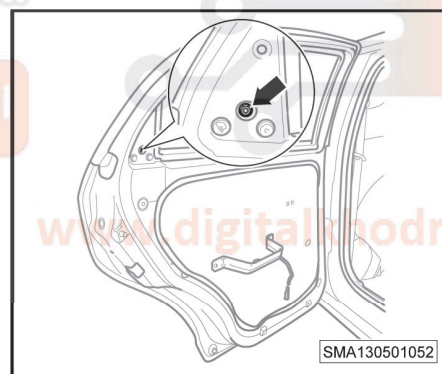
- The removal and installation procedures of the rear left door seal are the same as that of the rear right one.

Removal

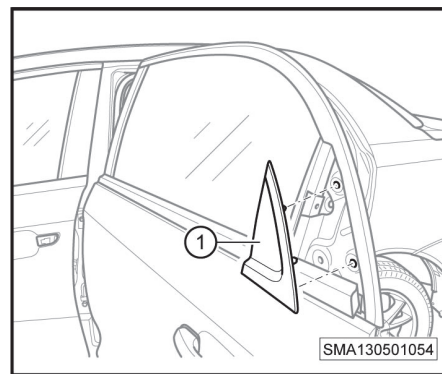
1. Remove the rear door trim.
2. Remove the rear inner door seal (-1-) in the (-arrow-) direction.



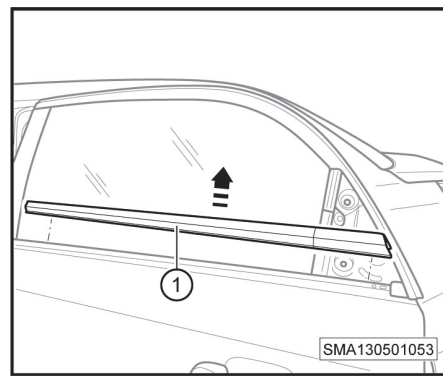
3. Unscrew the fixing screw of the rear door exterior triangle trim (-arrow-).



4. Remove the rear door exterior triangle trim (-1-).



5. Remove the rear outer door seal (-1-) in the (-arrow-) direction.



Installation

Installation shall follow the reverse sequence of the removal procedure.

دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



www.digitalkhodro.com

4 Windows

4.1 Door window.....	872
4.2 Windshield.....	874

4.1 Door window

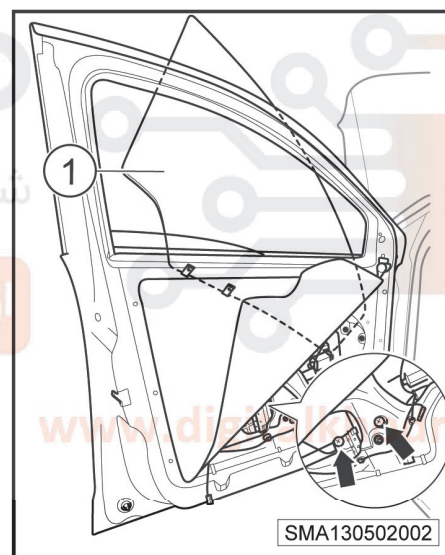
4.1.1 Removing and installing the front door window

Caution

- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.
- Please take care and never damage the window when removing and installing the front door windows.
- The removal and installation procedures of the front left door window are the same as that of the front right one.

Removal

1. Remove the front door trim. => refer to page 764
2. Remove the front door seal.
3. Lower the front door window to a proper height and unscrew the fixing bolts of the front door window (-arrow-).
4. Remove the front door window (-1-).



Installation

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the front door window is installed properly.
- Make sure that door seals between the front door window and the front door are in good condition.

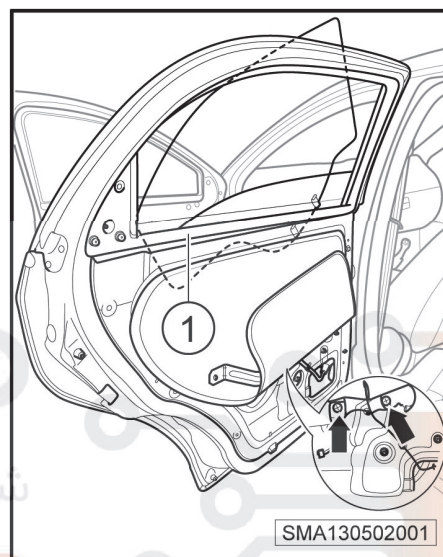
4.1.2 Removing and installing the rear door window

Caution

- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.
- Please take care and never damage the window when removing and installing the rear door windows.
- The removal and installation procedures of the rear left door window are the same as that of the rear right one.

Removal

1. Remove the rear door trim.
2. Remove the rear door seal.
3. Lower the rear door window to a proper height and unscrew the fixing bolts of the rear door window (-arrow-).
4. Remove the rear door window (-1-).



Installation

Installation shall follow the reverse sequence of the removal procedure. Please pay attention to the following notes:

- Make sure that the rear door window is installed properly.
- Make sure that door seals between the rear door window and the rear door are in good condition.

4.2 Windshield

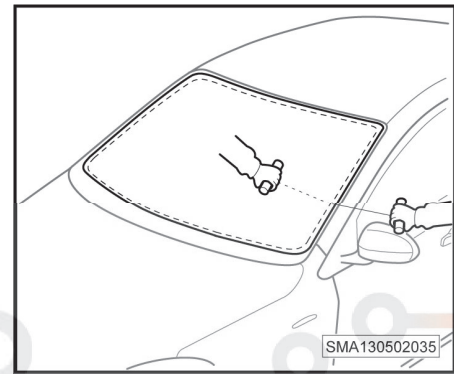
4.2.1 Removing and installing the front windshield

Caution

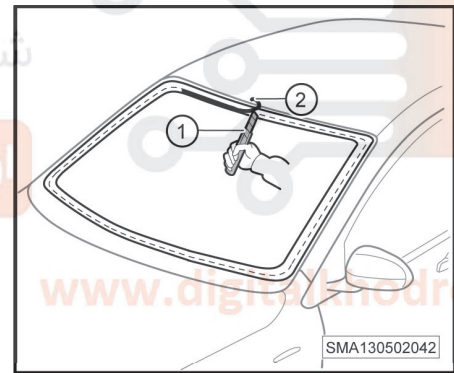
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.
- Please take care and never damage the window when removing and installing the front windshield.
- Two or more technicians are needed to assist the operation when removing and installing the front windshield.

Removal

1. Remove the wiper cover.
2. Remove the left and right A pillar trim.
3. Remove the front windshield (-2-) with the tool (-1-).



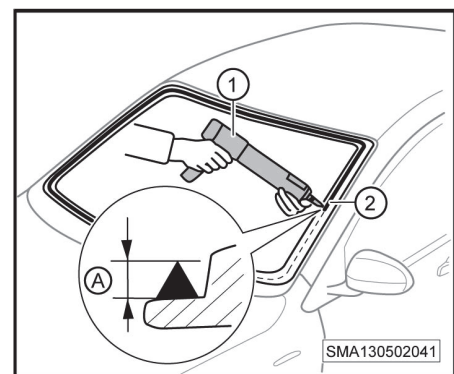
4. Remove the sealant residue (-2-) on the frame with a scraper (-1-).



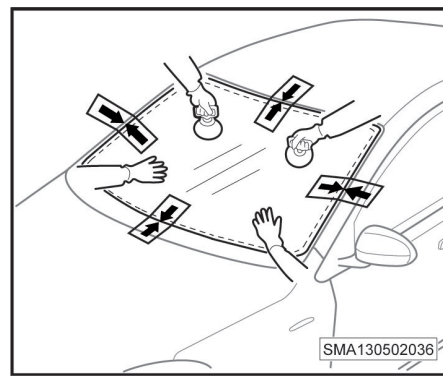
05

Installation

1. Prime the vehicle body and the windshield before applying silicon sealant on the front windshield.
2. Apply sealant (-2-) to the frame with the tool (-1-).
 - Thickness of sealant A: 10 mm



3. Install the front windshield (-2-) with the tool (-1-).
4. Attach adhesive tapes (-arrow-) around the front windshield.



Caution

- Spray water on the windshield after the sealant completely dries out to check for leakage.
- You shall drive the vehicle at a low speed to avoid the windshield from falling due to vibration.

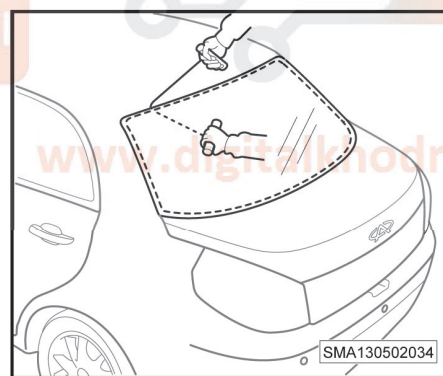
4.2.2 Removing and installing the rear windshield (Model A13)

Caution

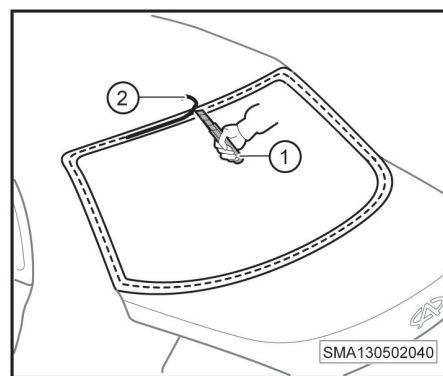
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.
- Please take care and never damage the window when removing and installing the rear windshield.
- Two or more technicians are needed to assist the operation when removing and installing the rear windshield.

Removal

1. Remove the high-level brake lamp .
2. Remove the rear windshield (-2-) with the tool (-1-).



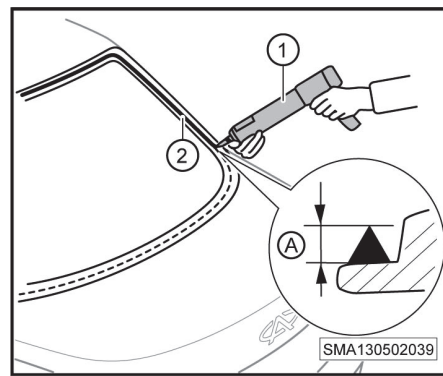
3. Remove the sealant residue (-2-) on the frame with a scraper (-1-).



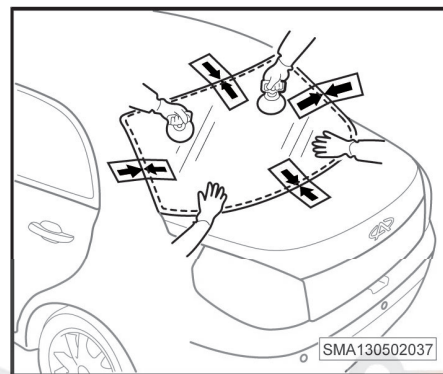
05 - Body

Installation

1. Prime the vehicle body and the windshield before applying silicon sealant on the rear windshield.
2. Apply sealant (-2-) to the frame with the tool (-1-).
 - Thickness of sealant A: 10 mm



3. Install the rear windshield (-2-) with the tool (-1-).
4. Attach adhesive tapes (-arrow-) around the rear windshield.



Caution

- Spray water on the windshield after the sealant completely dries out to check for leakage.
- You shall drive the vehicle at a low speed to avoid the windshield from falling due to vibration.

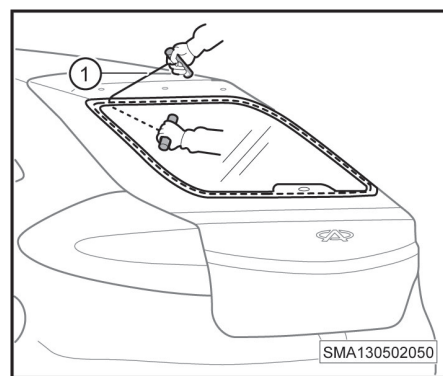
4.2.3 Removing and installing the rear windshield (Model A13A)

Caution

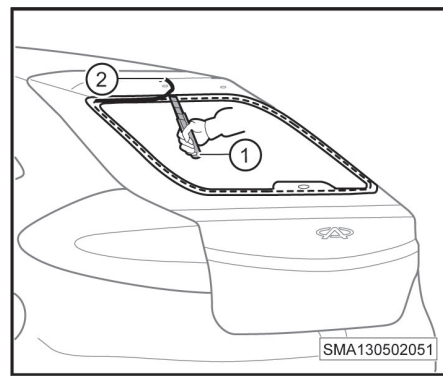
- Please wear protective gloves during repair.
- The interior trims and the body paint must never be scratched.
- Please take care and never damage the window when removing and installing the rear windshield.
- Two or more technicians are needed to assist the operation when removing and installing the rear windshield.

Removal

1. Remove the rear wiper .
2. Remove the rear fender assembly => refer to page 857.
3. Remove the rear windshield with the tool (-1-).

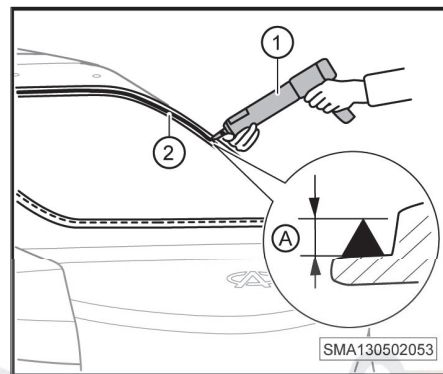


4. Remove the sealant residue (-2-) on the frame with a scraper (-1-).

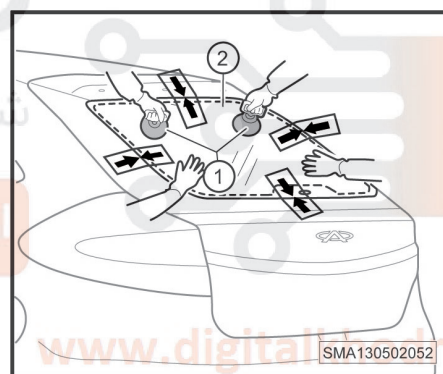


Installation

1. Prime the vehicle body and the windshield before applying silicon sealant on the rear windshield.
2. Apply sealant (-2-) to the frame with the tool (-1-).
- Thickness of sealant A: 10 mm



3. Install the rear windshield (-2-) with the tool (-1-).
4. Attach adhesive tapes (-arrow-) around the rear windshield.



Caution

- Spray water on the windshield after the sealant completely dries out to check for leakage.
- You shall drive the vehicle at a low speed to avoid the windshield from falling due to vibration.